

**MILLED OR STAMPED
TRIGGER GROUP[®]
SKS/SKSCARBINE[®]**
(Adaptation to take AK 47 Mags)

THIS CONVERSION WILL REQUIRE:

Files, Hacksaw
3/32" Pin Punch & Hammer
*Dremel Tool w/ Cutting Discs
Sanding Drumb

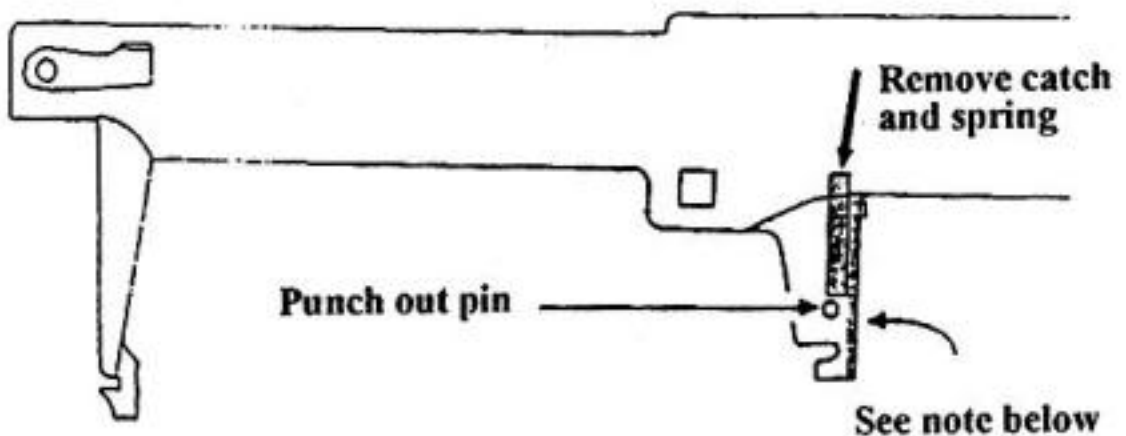
**A Dremel Tool isn't absolutely necessary but
once you use one, you'll never be without one!*

MATERIALS REQUIRED

1/4" X 1/4" X 1 1/8" Keystock
3/8" X 3/4" X 2" Flatbar

Begin Magazine Conversion

1. Check to make sure rifle is not loaded.
2. Field strip rifle completely (including trigger group and box magazine).
3. Remove stripped barreled action from stock.
4. Remove bolt hold open pin, spring and catch (see below)



*You may have these parts though they won't be used again.

Note: also notice the shaded portion. It may be necessary later in this conversion to reshape the forward edge to ease magazine insertion and removal.

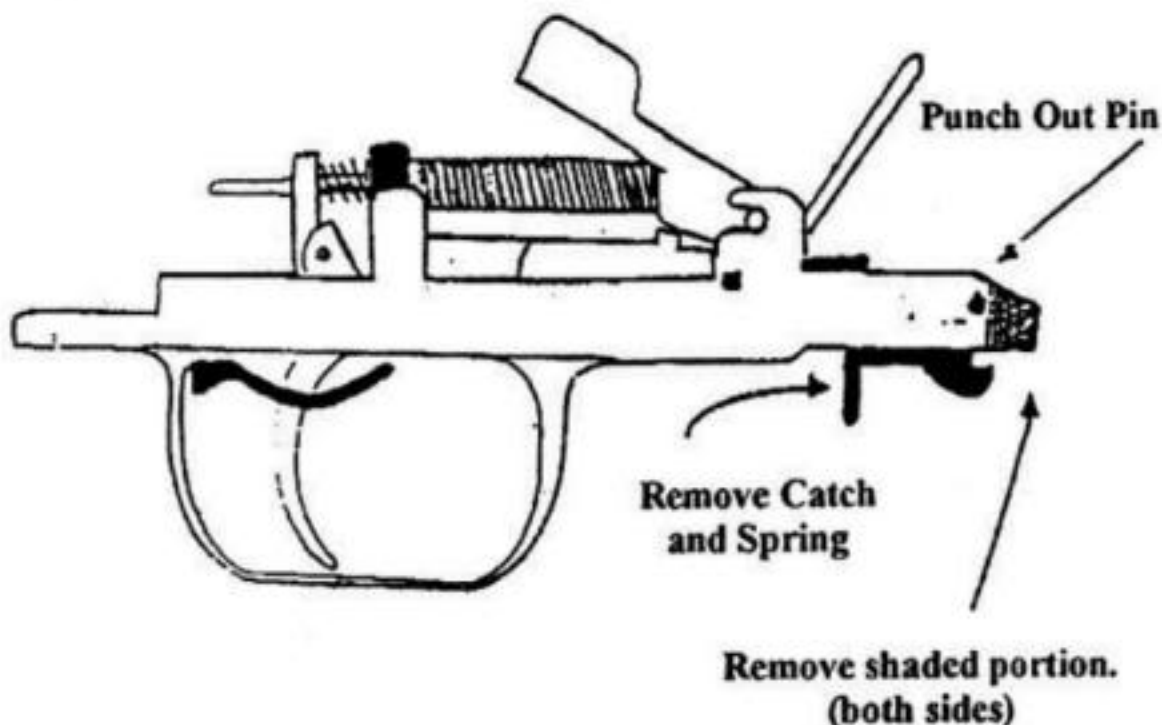
TRIGGER GROUP MODIFICATION

5. Remove original magazine catch from trigger group by punching out pin at the front.

**** Save spring and pin as they will be used later. ****

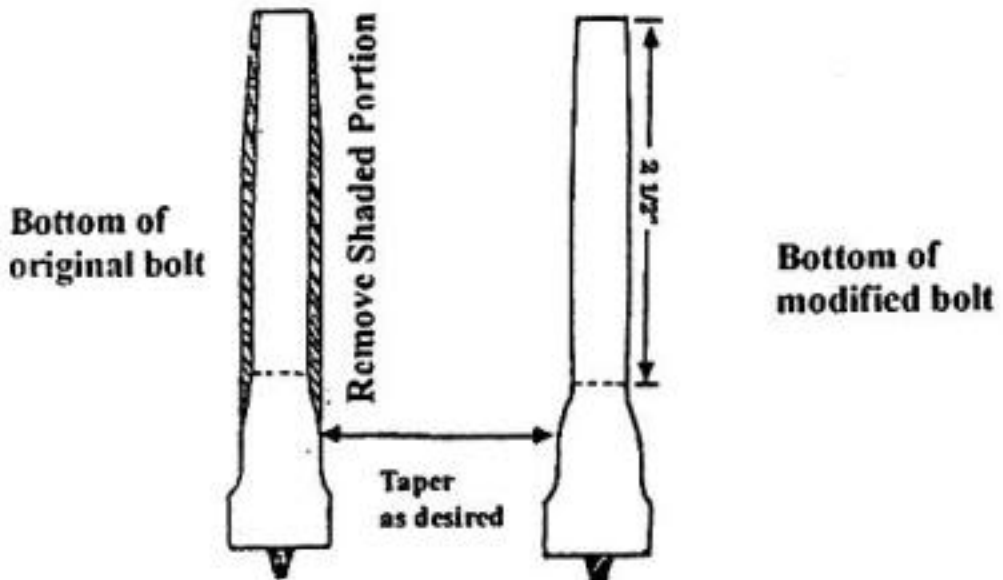
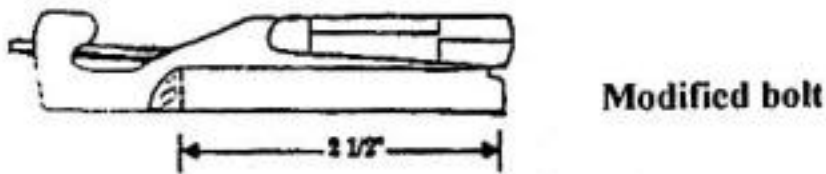
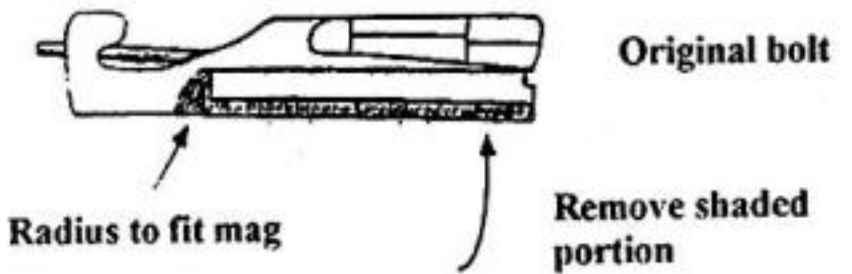
The magazine catch will not be used again.

Trim the area ahead of the magazine catch pin to within 1/16" of pin and radius slightly.



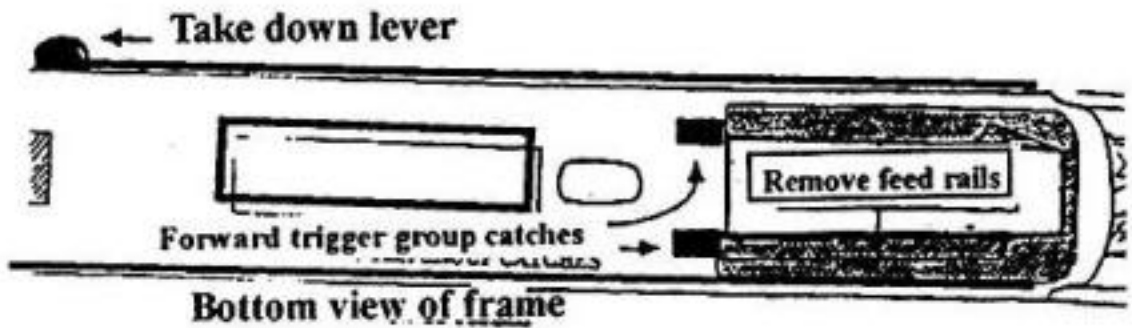
BOLT MODIFICATION

6. The lower portion of the bolt must be narrowed to allow stripping of round from an AK 47 type magazine.



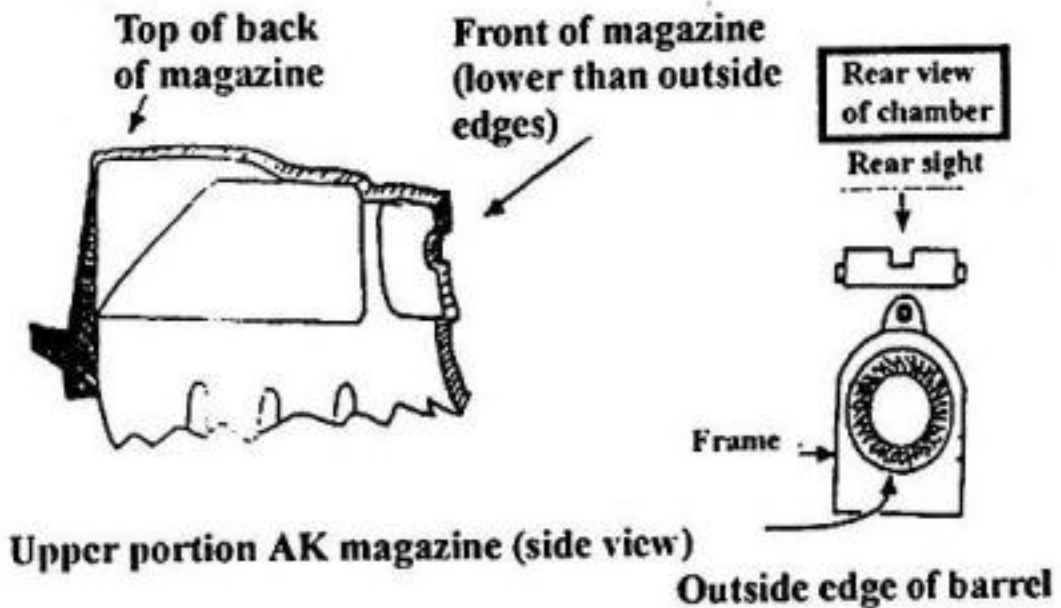
FRAME MODIFICATION

7. Remove feed rails and widen frame to accept magazines.



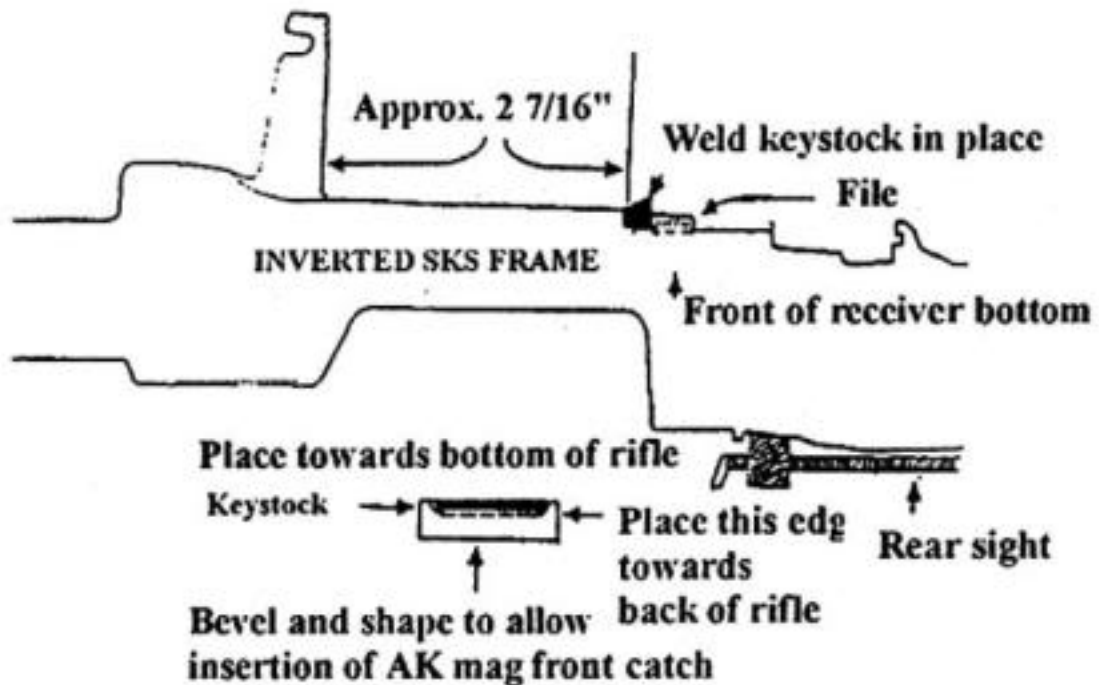
Remove Shaded Portion Until An AK Mag Fits As Follows:

The top of the back of the magazine is about 1/8" below the bottom of the ejector (milled into the left side of the frame) and the center of the front of the mag is located at the lower outside edge of the barrel diameter.



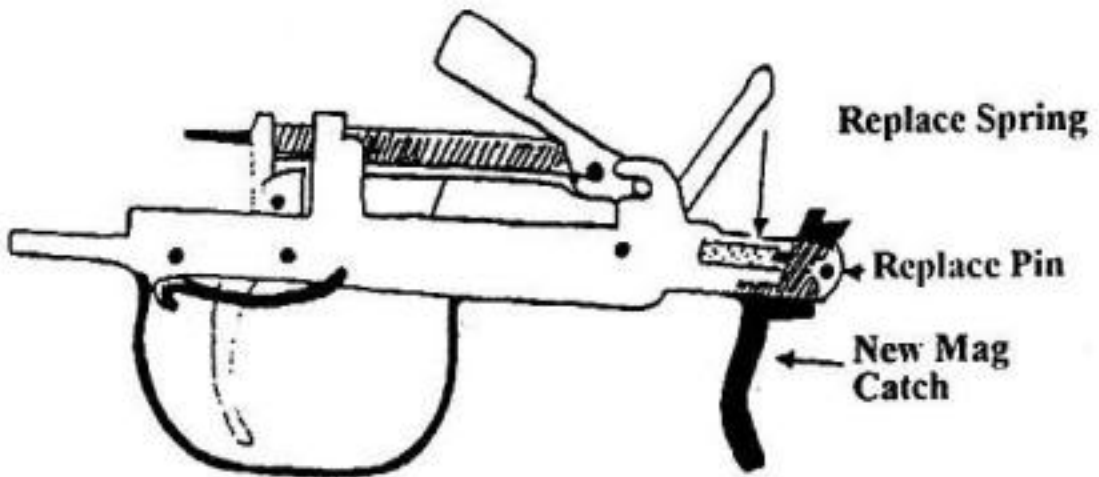
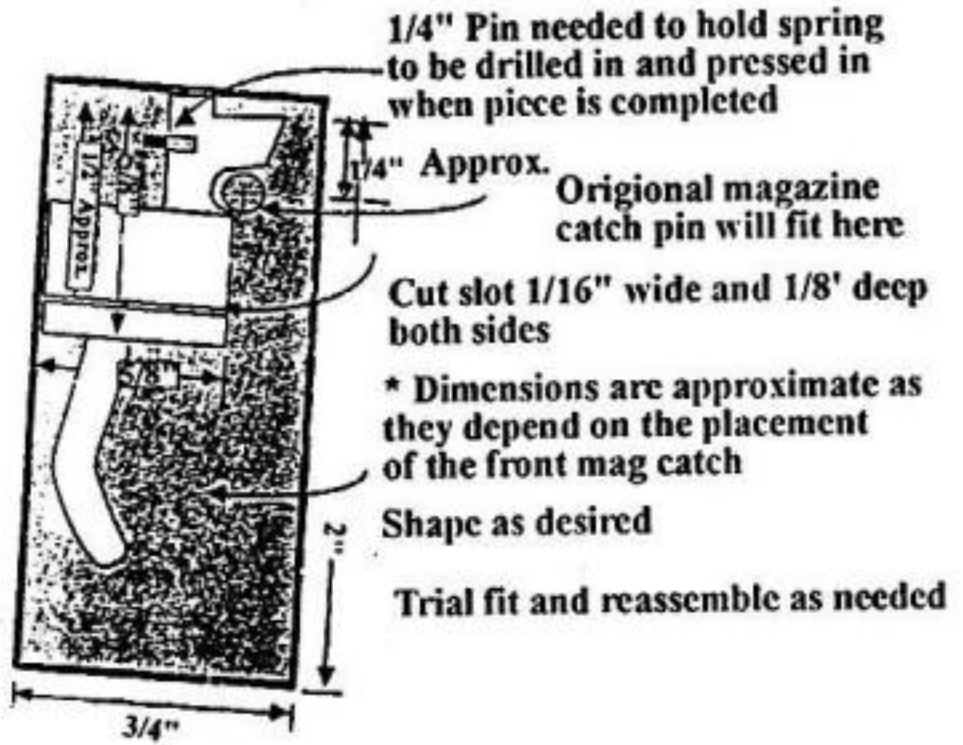
FRAME MODIFICATION CONTINUED

8. New front magazine catch. File front of receiver bottom, ahead of magazine well approximately $\frac{3}{32}$ " lower, weld or braze $\frac{1}{4}$ " X $\frac{1}{4}$ " 1- $\frac{1}{8}$ " keystock in place to catch front of AK 47 magazine *Test fit before final welding* rear edge should be beveled slightly.



NOTE: TRAIL FIT AK MAG BEFORE WELDING KEYSTOCK

New Magazine Catch

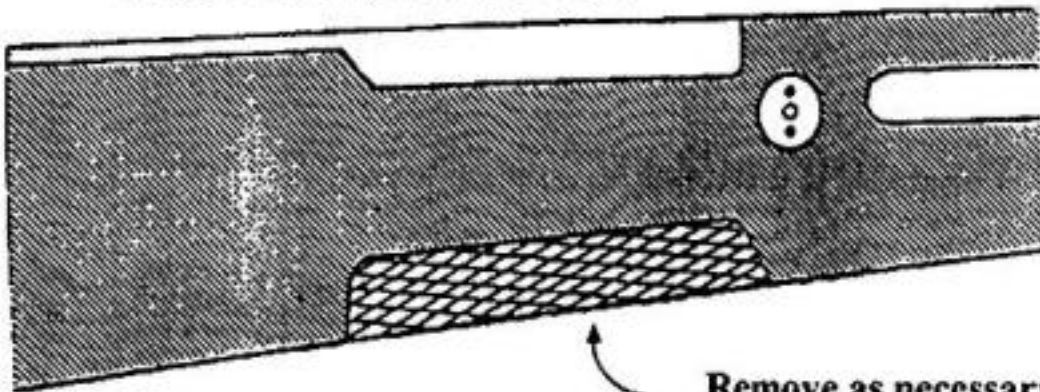


MODIFYING STOCK TO ACCEPT MAGAZINES

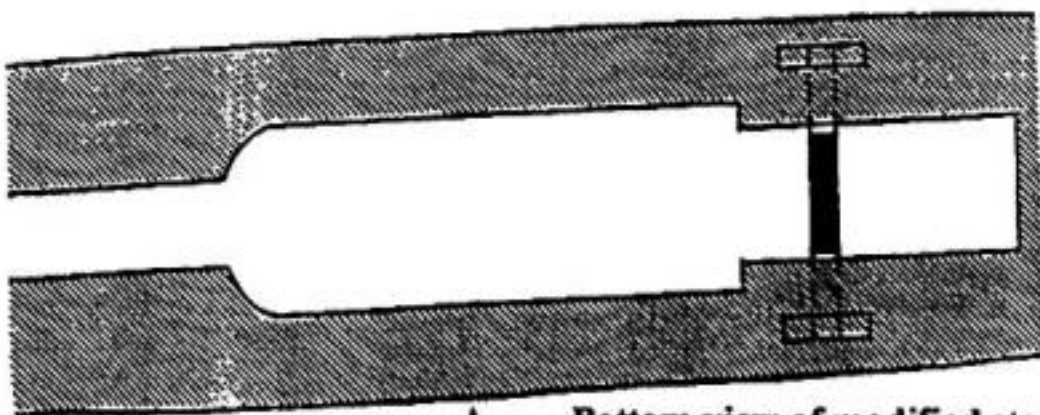
10. This is only necessary if you will use drum magazines.

NOTE: To insure you don't remove too much material from stock, you may want to set the barreled action in the stock and trial fit the magazine a few times while shaping the stock.

Stripped stock (right side view)



Remove as necessary
* only needed for drum mags



Bottom view of modified stock

Opening must be enlarged to allow AK 47 Mag to pass through